1. Identification

1.1. Product identifier

Product Identity: Vanadium Oxytrichloride (VOCl₃)

Alternate Names: Vanadium Oxytrichloride

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: See Technical Data Sheet.

Application Method: See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name: EVRAZ Stratcor, Inc.

Company Address: 4285 Malvern Road, Hot Springs, Arkansas 71901; U.S.A

(Production Facility)

Company Address: 200 Randolph Drive, Chicago, Illinois 60601; U.S.A

(Inquiry Department)

Telephone: +1-501-262-1270

Fax: +1-501-262-2793

Website: www.evrazstratcor.com

Emergency

24 hour Emergency Telephone No.

NATIONAL RESPONSE CENTER: +1-800-424-8802

CHEMTREC U.S. and CANADA: +1-800-424-9300

CHEMTREC International: +1-202-483-7816 (Collect)

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Acute Tox. 3; H301 Toxic if swallowed

Skin Corr. 1; H314 Causes severe skin burns and eye damage.

Eye Dam. 1; H318 Causes serious eye damage.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

Signal Word: Danger

Hazard Statements:

H301 Toxic if swallowed

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

Precautionary Statements:

[Prevention]:

P260 Do not breathe mist / vapors / spray.

P264 Wash thoroughly after handling.

P280 Wear protective gloves / eye protection / face protection.

[Response]:

P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+361+353 IF ON SKIN (or hair): Remove / Take off immediately all contaminated clothing. Rinse skin with water / shower.

P304+340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P310 Immediately call a POISON CENTER or doctor / physician.
P363 Wash contaminated clothing before reuse.

[Storage]:
P405 Store locked up.

[Disposal]:
P501 Dispose of contents / container in accordance with local / national regulations.

### 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

<table>
<thead>
<tr>
<th>Ingredient/Chemical Designations</th>
<th>Weight %</th>
<th>GHS Classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vanadium oxytrichloride</td>
<td>&gt;99%</td>
<td>Skin Corr. 1C;H314 Aquatic Chronic 2;H411</td>
<td>[1]</td>
</tr>
</tbody>
</table>

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance classified with a health or environmental hazard.

### 4. First aid measures

#### 4.1. Description of first aid measures

**General**
In all cases of doubt, or when symptoms persist, seek medical attention.
*It is imperative that liquid be removed from skin, eyes, and mouth prior to contact with water. Dab liquid from skin using DRY cotton or paper towel. Failure to do so can result in burns caused by thermal hydrolysis when the product contacts water.*

**Inhalation**
Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

**Eyes**
Immediately flood the eyes with plenty of cold water for at least 15 minutes. See a physician and ophthalmologist.

**Skin**
Remove contaminated clothing. Dab liquid from skin using DRY cotton or paper toweling. Flood area with plenty of the coldest water available. See a physician if exposure symptoms develop.

**Ingestion**
If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

#### 4.2. Most important symptoms and effects, both acute and delayed

**Overview**
Eye Contact: Chemical and possible thermal burns with redness, swelling, corneal burns, and possible blindness.
Skin Contact: Liquid causes chemical burns with redness, swelling, blisters, and pain. Vapors and fumes may cause chemical burns.
Inhalation: Fumes cause chemical burns of nasal passages, throat, and respiratory tract, with coughing, chest pain, and breathing difficulty.
Ingestion: Chemical and possible thermal burns of the mouth, throat, stomach, and intestinal tract, with injury to liver and kidneys. See section 2 for further details.

**Eyes**
Causes serious eye damage.

**Skin**
Causes severe skin burns and eye damage.

### 5. Fire-fighting measures

#### 5.1. Extinguishing media

No fire hazard. Use media suitable for surrounding fire.

#### 5.2. Special hazards arising from the substance or mixture

Shipping container vapor space contains a Pressure Relief Valve (PRV) set a 192 PSI or fusible plug which melts between 75 and 175°C (165 and 350°F).
Hazardous decomposition: Exothermically hygroscopic, forming vanadium pentoxide and hydrochloric acid.
Do not breathe mist / vapors / spray.
5.3. Advice for fire-fighters

Firefighters should wear impermeable acid-resistant clothing. Positive-pressure, self-contained breathing apparatus.
Cool containers immersed in fire by blanketing with cold water. **Do not use water to cool leaking containers. Product reacts violently with water.**
Dense fumes of product, vanadium pentoxide, and hydrochloric acid. Product reacts exothermically with water to form vanadium pentoxide and hydrochloric acid.

ERG Guide No. 137

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).
Shipping container vapor space contains a Pressure Relief Valve (PRV) set a 192 PSI or fusible plug which melts between 75 and 175°C (165 and 350°F).

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Shipping container vapor space contains a Pressure Relief Valve (PRV) set a 192 PSI or fusible plug which melts between 75 and 175°C (165 and 350°F).
Evacuate the area immediately. Cleanup personnel must wear impermeable acid-resistant clothing, including positive-pressure, self-contained breathing apparatus.
Prevent water and moisture contact. Product fumes in air from reaction with atmospheric moisture. Fumes are a mixture of vanadium pentoxide and hydrochloric acid.
Vanadium pentoxide is U.S. EPA-listed hazardous substance with a reportable quantity of 454 kg (1000 lbs.).
Minor spills can be misted with water and neutralized with soda ash. Dike large spills with clay, earth, or soda ash. Pump or absorb with dry clay and shovel up to a dry-polyethylene container. Steel or aluminum may react and dissolve.
Product may be neutralized in place using foam and soda ash. Vanadium-pentoxide fume has an OSHA PEL of 0.1 mg/m³.

7. Handling and storage

7.1. Precautions for safe handling

Do not allow contact with moisture. Use only in a closed system. Do not open container to the atmosphere. Use only approved materials of construction.
See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing.
Incompatible materials: Incompatible with water, sodium, polar solvents, most plastics, aluminum.
See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Exposure</th>
<th>CAS No.</th>
<th>Ingredient</th>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0007727-18-6</td>
<td>Vanadium oxytrichloride</td>
<td>OSHA</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>ACGIH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>NIOSH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Supplier</td>
<td>No Established Limit</td>
</tr>
</tbody>
</table>

Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants):
0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH)
0.05 mg/m³ for V₂O₅ (NIOSH TLV TWA)
5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture

Carcinogen Data

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Ingredient</th>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007727-18-6</td>
<td>Vanadium oxytrichloride</td>
<td>OSHA</td>
<td>Select Carcinogen: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NTP</td>
<td>Known: No; Suspected: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IARC</td>
<td>Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Respiratory: Use full-face gas mask approved by NIOSH/MSHA; self-contained breathing apparatus.

Eyes: Use goggles, face mask, face shield; do not wear contact lenses.

Skin: Use chemically acid-resistant clothing and boots. Use nitrile or natural-rubber gloves.

Engineering Controls: Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact.

Other Work Practices: Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Pale Yellow Clear Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Acrid</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not determined</td>
</tr>
<tr>
<td>pH</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>127°C (261°F)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Evaporation rate (Ether = 1)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Lower Explosive Limit: Not Measured</td>
</tr>
<tr>
<td></td>
<td>Upper Explosive Limit: Not Measured</td>
</tr>
<tr>
<td></td>
<td>17.5 mm Hg (20°C)</td>
</tr>
<tr>
<td></td>
<td>Not Measured</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Exothermically hygroscopic; decomposes to hydrochloric acid and vanadium pentoxide.</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Viscosity (cS)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Acts as a catalyst in certain chemical environments.</td>
</tr>
<tr>
<td></td>
<td>1.8</td>
</tr>
<tr>
<td>Bulk Density</td>
<td></td>
</tr>
</tbody>
</table>

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid
Safety Data Sheet

Avoid contact with water in any form.

10.5. Incompatible materials
Incompatible with water, sodium, polar solvents, most plastics, aluminum.

10.6. Hazardous decomposition products
Exothermically hygroscopic, forming vanadium pentoxide and hydrochloric acid.

11. Toxicological information

### Acute toxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Oral LD50, mg/kg</th>
<th>Skin LD50, mg/kg</th>
<th>Inhalation Vapor LC50, mg/L/4hr</th>
<th>Inhalation Dust/Mist LC50, mg/L/4hr</th>
<th>Inhalation Gas LC50, ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vanadium oxytrichloride - (7727-18-6)</td>
<td>140 mg/kg oral-rat</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

<table>
<thead>
<tr>
<th>Classification</th>
<th>Category</th>
<th>Hazard Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity (oral)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute toxicity (dermal)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute toxicity (inhalation)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>1</td>
<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>1</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>STOT-single exposure</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

12. Ecological information

12.1. Toxicity
No additional information provided for this product. See Section 3 for chemical specific data. Exothermically reacts with water forming vanadium pentoxide and hydrochloric acid, either of which may be harmful to an aquatic environment. Vanadium is listed by the U.S. EPA as an Extremely Hazardous Substance.

### Aquatic Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>96 hr LC50 fish, mg/l</th>
<th>48 hr EC50 crustacea, mg/l</th>
<th>ErC50 algae, mg/l</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vanadium oxytrichloride - (7727-18-6)</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
There is no data available on the preparation itself.

12.3. Bioaccumulative potential
Not Measured

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
Safety Data Sheet

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects
No data available.

13. Disposal considerations

13.1. Waste treatment methods
Neutralize by slowly reacting with an alkaline solution, preferably sodium hydroxide. Dispose of resulting solution in accordance with local regulatory guidelines. Unused product may be returned to manufacturer for recycling. Rinse with alkaline solution, preferably sodium hydroxide. Dispose of rinsed and cleaned packaging in accordance with local regulatory guidelines.

14. Transport information

14.1. UN number
DOT (Domestic Surface Transportation) UN2443
IMO / IMDG (Ocean Transportation) UN2443
ICAO/IATA UN2443

14.2. UN proper shipping name
Vanadium oxytrichloride, 8, II

14.3. Transport hazard class(es)
DOT Hazard Class: 8
IMDG: 8 Sub Class: Not Applicable
Air Class: 8

14.4. Packing group
II

14.5. Environmental hazards
IMDG Marine Pollutant: No

14.6. Special precautions for user
No further information

15. Regulatory information

Regulatory Overview
The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Toxic Substance Control Act (TSCA)
All components of this material are either listed or exempt from listing on the TSCA Inventory.

WHMIS Classification
D2B E

US EPA Tier II Hazards
Fire: No
Sudden Release of Pressure: No
Reactive: No
Immediate (Acute): Yes
Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:
Vanadium oxytrichloride

Proposition 65 - Carcinogens (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):
Vanadium oxytrichloride

Pennsylvania RTK Substances (>1%):

Vanadium Oxytrichloride (VOCIs) r0
SDS Revision Date: 06/09/2015
16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

- H301 Toxic if swallowed
- H314 Causes severe skin burns and eye damage.
- H411 Toxic to aquatic life with long lasting effects.

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

EVRAZ Stratcor, Inc. believes that the data on this sheet are correct as of the effective date and that the opinions given reflect those of qualified experts. Since EVRAZ Stratcor cannot control the product or its use, it is the user’s responsibility to use the product safely. The data on this sheet apply only to products sold by corporate subsidiaries of EVRAZ Stratcor and may not apply to products sold by others.

End of Document